



Assembly Instructions

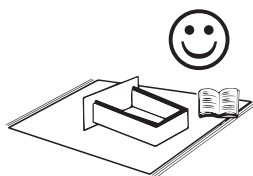
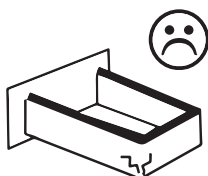
Furniture - High

Freestanding & Built-in
Shelving unit, Cabinet & Dresser
Solo, duo, trio & quattro

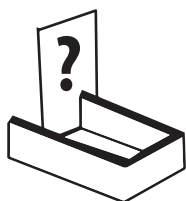


See more at www.atticco.dk under "Assembly"

Get started



Protect underlying layer and the furniture



+

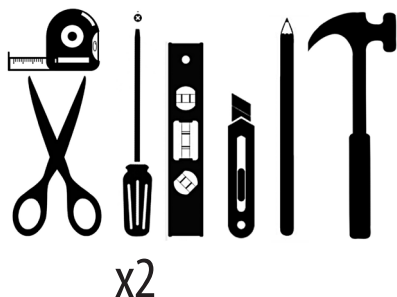


=

www.atticco.dk
Tel: +45 23 29 79 47

Tools

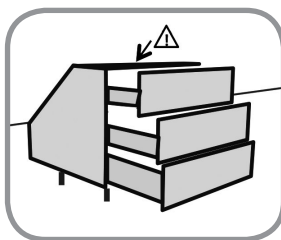
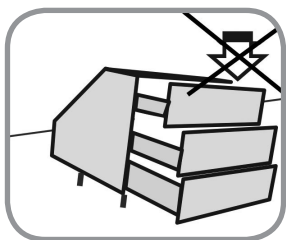
Tools you will need



...and NOT use



Remember



.... to fasten your new furniture to the wall by use of the balance bracket included.

Different types of walls require different types of screws and raw plugs, so it is important to choose the type best suited for the wall where your furniture will be placed - and these anchoring parts are therefore not included.

The assembly instructions will show how to fit the balance bracket. If in any doubt about which screws and raw plugs to use for your wall, please contact your local DIY-store.

ATTENTION!



The cover plates provided for FREESTANDING FURNITURE are more fragile than the other plates of the ATTICCO furniture due to the cutting lines.

The box with the plates with cutting lines are marked as shown in the graphics below:



**ALWAYS lift the side pieces in the part
WITHOUT cutting lines!**

1



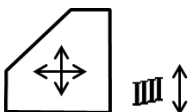
Assembly of corpus

2



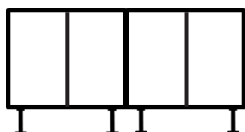
Mounting the middle piece
(only shelving unit and
cabinet)

3



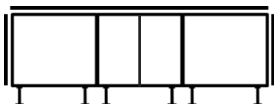
Choosing furniture
expression

4



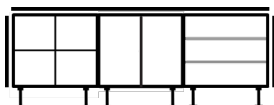
Assembly of Duo, Trio &
Quattro

5



Mounting the cover plate
(only freestanding)

6



Assembly of shelving unit,
cabinet and dresser

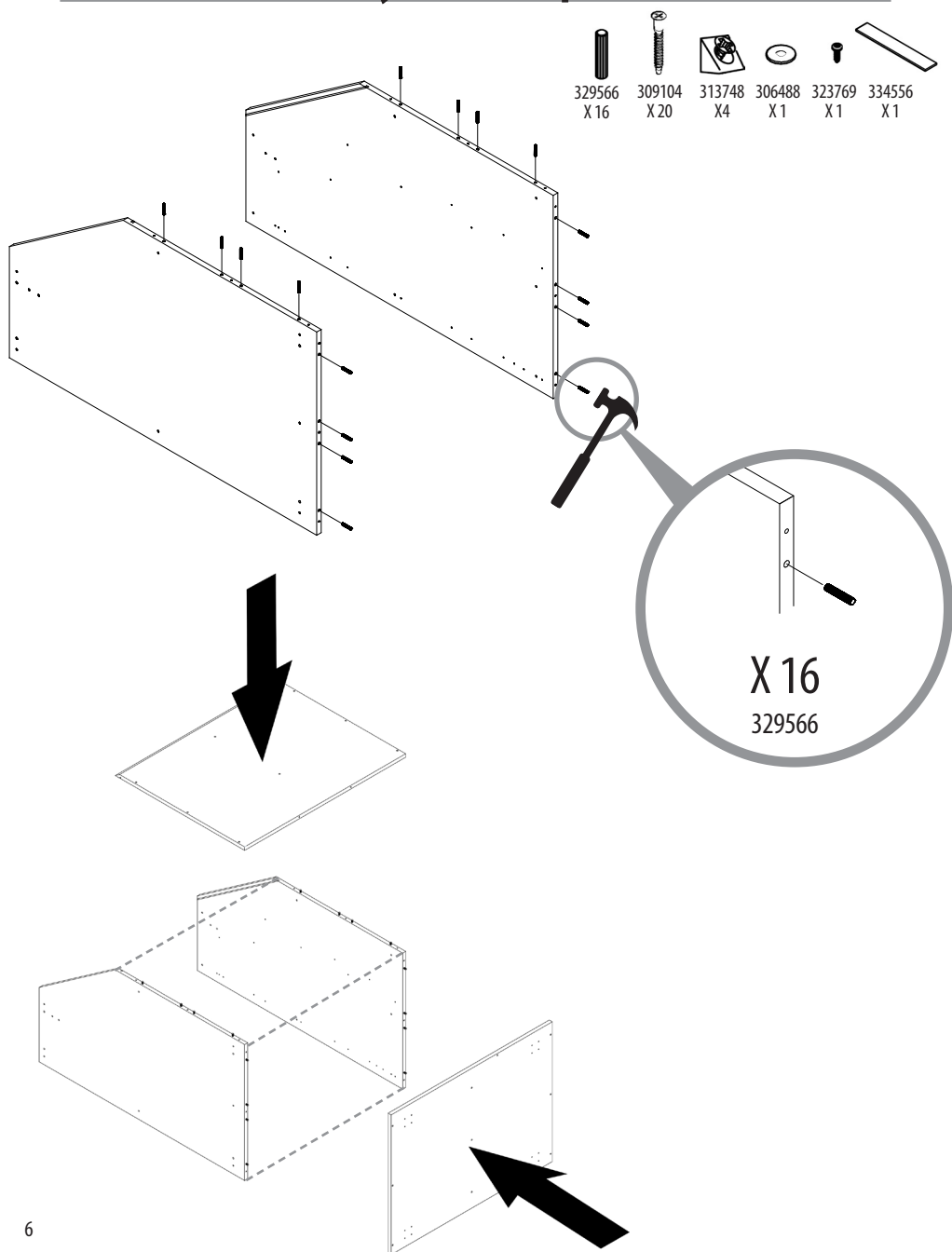
7



Mounting the strips
(only freestanding)

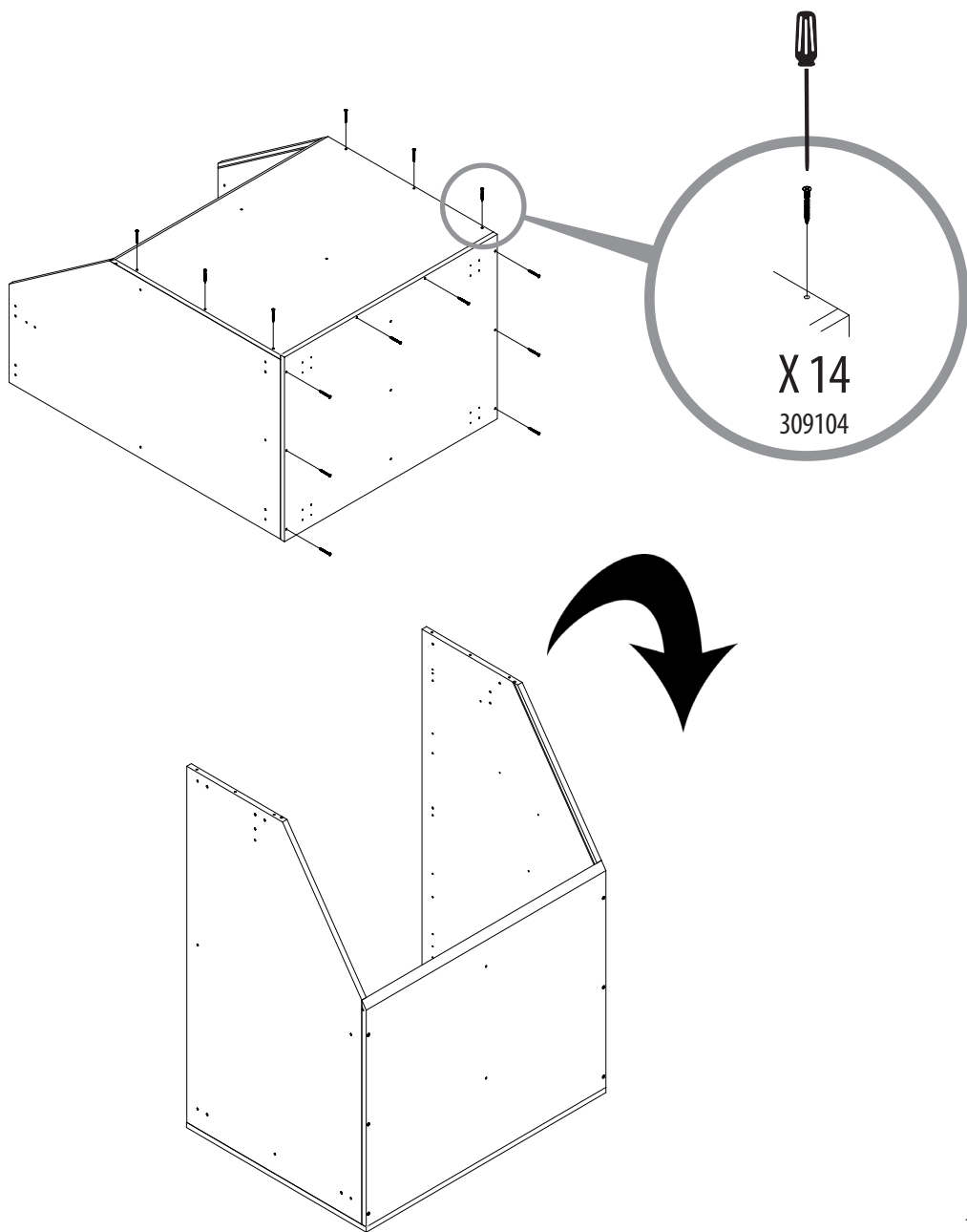
1

Assembly of corpus



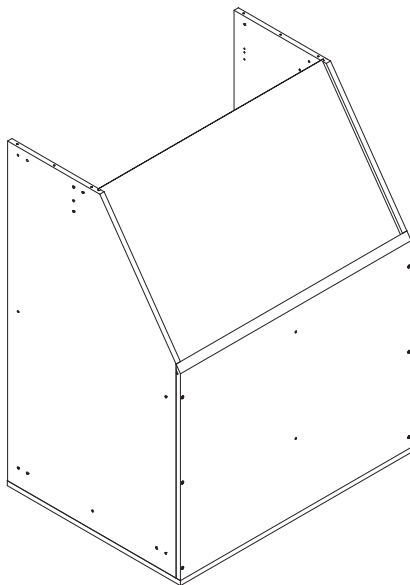
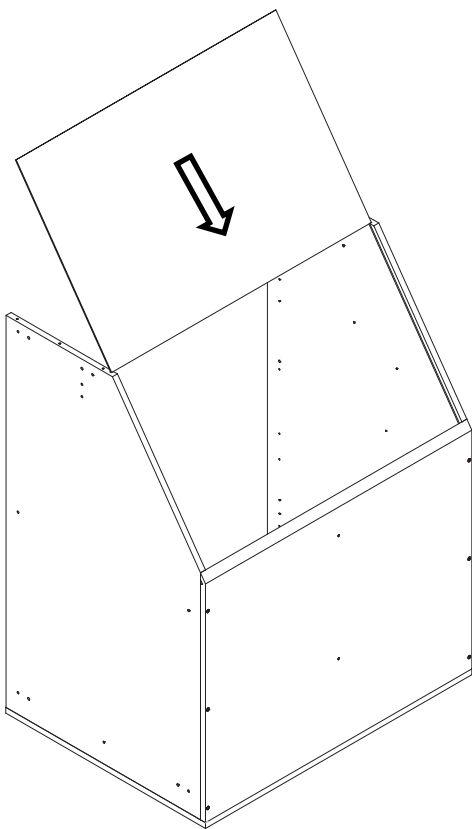
1

Assembly of corpus



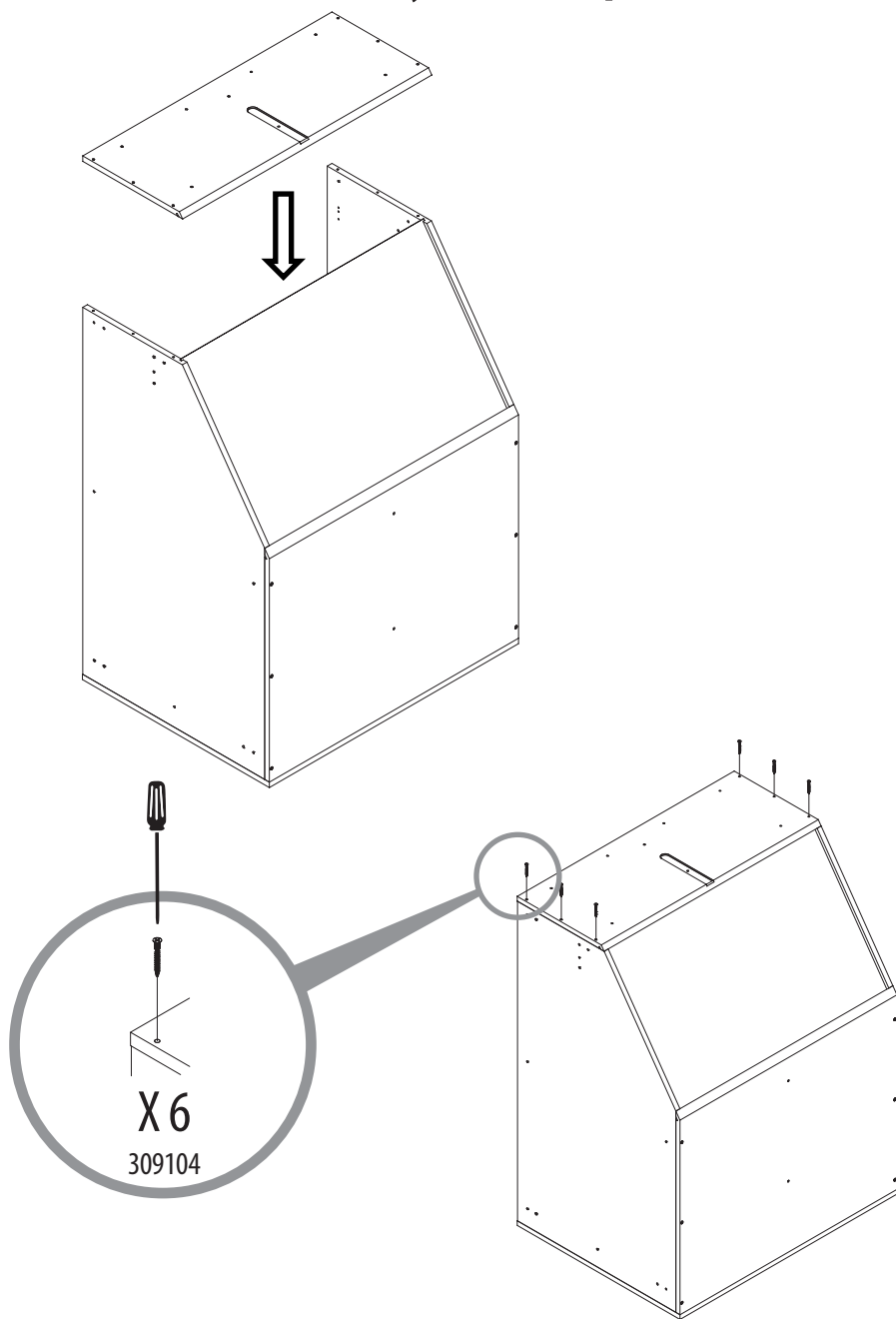
1

Assembly of corpus



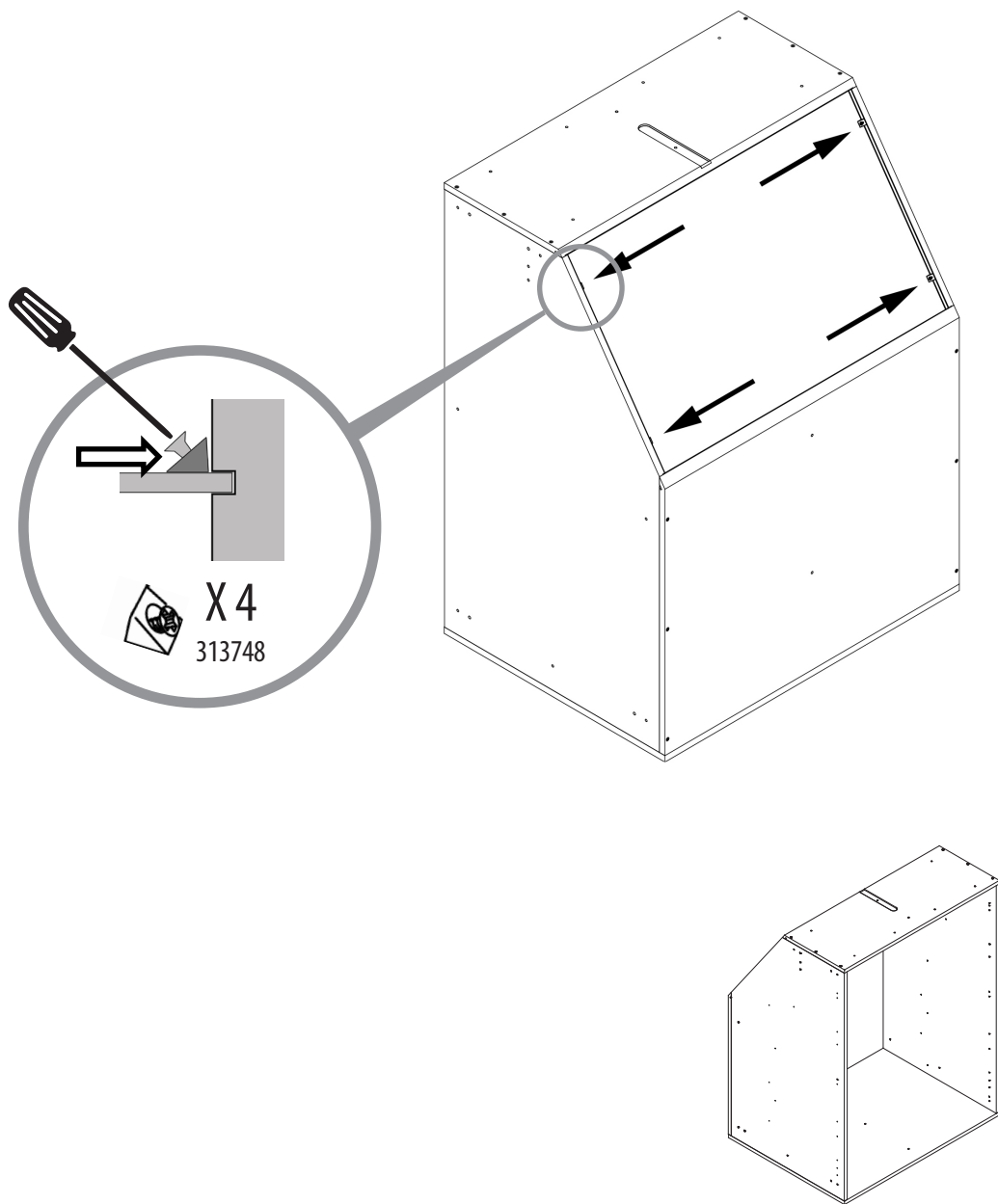
1

Assembly of corpus



1

Assembly of corpus



2

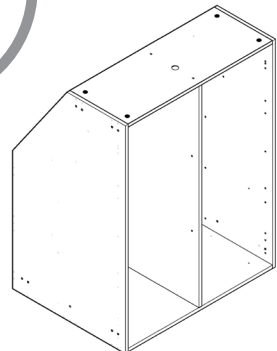
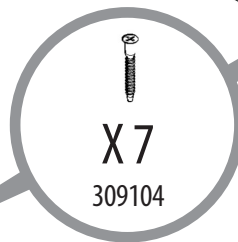
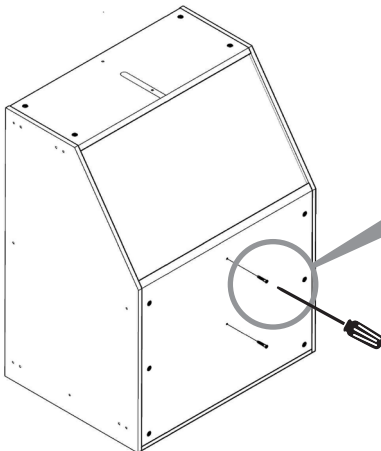
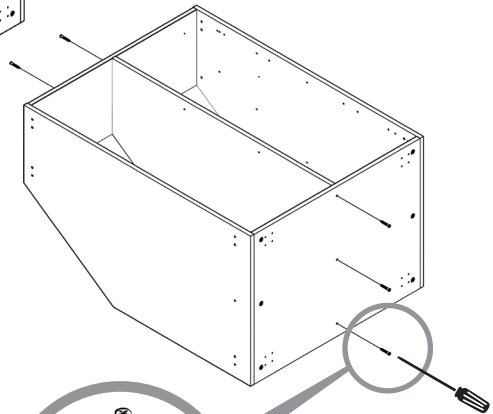
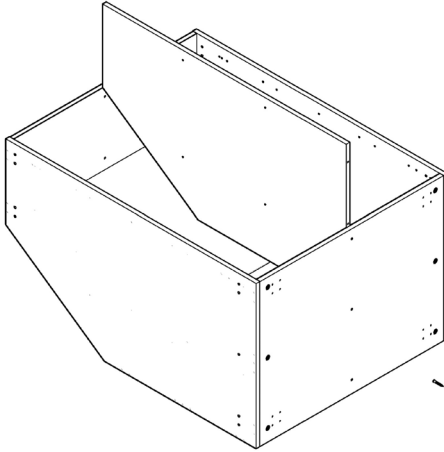
Mounting the middle piece

Shelving unit and cabinet only



309104
X7

The middle piece and bracket are in the package marked "Shelving Unit"

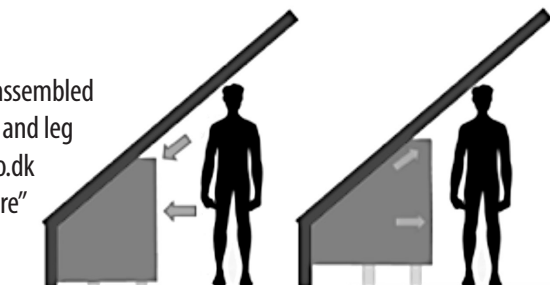


3

Choosing furniture expression

Freestanding furniture only

Your freestanding furniture can be assembled with different furniture expressions and leg heights. Find your options on atticco.dk under the main menu "Your Furniture" and the sub menu "Your Solution"



Example:

Enter the knee wall measures A and angle B (measured where the furniture will be placed). Then choose furniture expression in the form of furniture height and depth represented by each column:

A) Skunkhøjde i cm

65

TRYK for udregning

B) Skråvinkel i °

45

DINE MØBEL-LØSNINGER

Dine variationsmuligheder med møbel i høj

Alternative tilpasninger ved montage:

Vinkel sideplade (1)	45	45	45	45	45				
Møbeldybde (2)	94,1	91,6	89,1	86,6	84,1				
Møbelhøjde (3)	125	122,5	120	117,5	115				
Benhøjde (4)	18,5	16	13,5	11	8,5				



Your choice:

For the assembly instructions:

- 1 Up rounded angle
- 2 Furniture depth
- 3 Furniture height
- 4 Furniture leg height

3

Choosing furniture expression

Built-in furniture only

The standard “default” plinth height for built-in furniture is 3cm.

Should you want a lower plinth height than the 3 cm, this can be done without problems.

If you want a higher plinth, please check whether the space under the knee wall allows for this. You can check it with the calculator tool at atticco.dk. When you enter the values into the calculator tool, you should subtract the default 3cm from the wanted plinth height. The result of this calculation should again be subtracted from the height of the knee wall, and then entered in the calculator. See the below example:

Example:

You want a plinth height of 18 cm and your knee wall height is 120 cm.

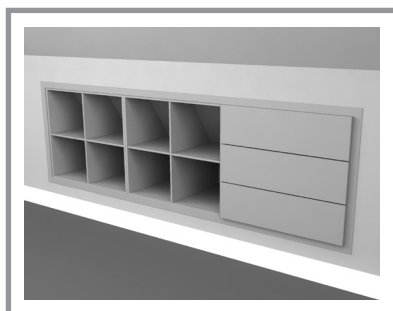
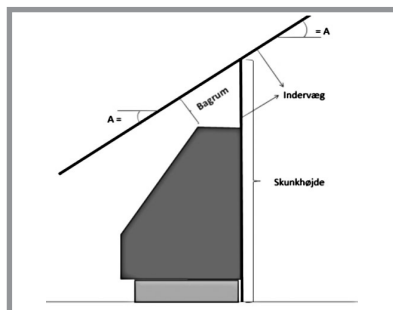
Enter the angle in question and enter an adjusted knee wall height of $120 \text{ cm} - 15 \text{ cm} = 105 \text{ cm}$.

The 15 cm to be deducted from the knee wall height is the wanted plinth height (18cm) subtracted the default/standard 3 cm.

If the calculator accepts your numbers - fine!

If not, please find the highest possible plinth height by reducing the plinth height step by step downwards until the calculator tool accepts the given plinth height.

You can read more about the build-in process at www.atticco.dk under the menu point “Assembly”

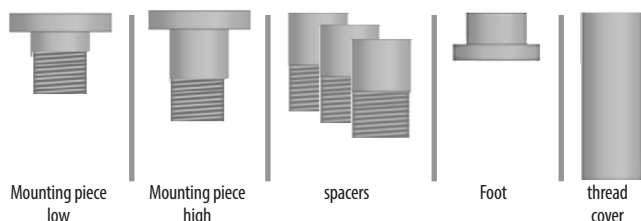


3

Choosing furniture expression

Freestanding furniture only

Furniture leg parts (= 1 leg)



A furniture leg consists of a low or high mounting piece, a number of spacers, a furniture foot and a cover to conceal the thread. The flexibility of the furniture leg is reached by using a varying number of spacers and by the threaded rod on the mounting piece. Put your 4 furniture legs together so they reach the height stated in the furniture expression form (Page 12).

Leg height in mm	Composition of the furniture legs
70-86	Low mountingplate + furniture foot
87-100	High mountingplate + furniture foot
101-118	Low mountingplate + 1x spacer + furniture foot
119-132	High mountingplate + 1x spacer + furniture foot
133-149	Low mountingplate + 2x spacer + furniture foot
150-164	High mountingplate + 2x spacer + furniture foot
165-181	Low mountingplate + 3x spacer + furniture foot
182-196	High mountingplate + 3x spacer + furniture foot
197-213	Low mountingplate + 4x spacer + furniture foot
214-227	High mountingplate + 4x spacer + furniture foot
228-244	Low mountingplate + 5x spacer + furniture foot
245-250	High mountingplate + 5x spacer + furniture foot

In the above form you can find how to put your furniture legs together when you know the final leg height. You can also visit attico.dk under the menu point "Assembly". Enter the requested leg height and find the composition of your furniture legs.

3

Choosing furniture expression

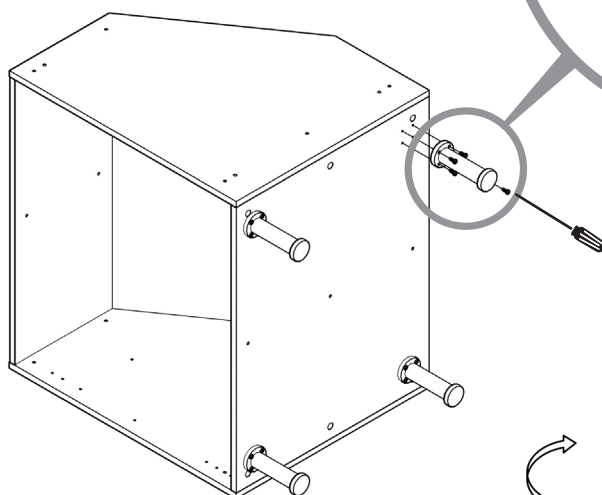
Freestanding furniture only

Select mounting plate (low or high) and mount the number of spacers indicated by the diagram. The threaded cover must have a length in mm = [Total leg length according to the calculation minus 20].

Use a hobby knife to shorten the threaded cover. Be careful when using the knife.

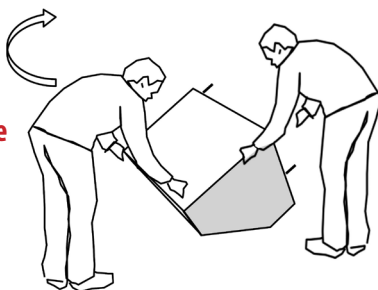
Slide the threaded cover (the cutted end first) over the spacers (if any) and the mounting plate.

Mount the furniture foot on the free thread and tighten. Repeat the process for all 4 furniture legs, and mount them on the corpus.



Lift and turn the furniture around. The furniture legs may be damaged if the furniture is pushed around!

It is best to be two persons, when handling the furniture

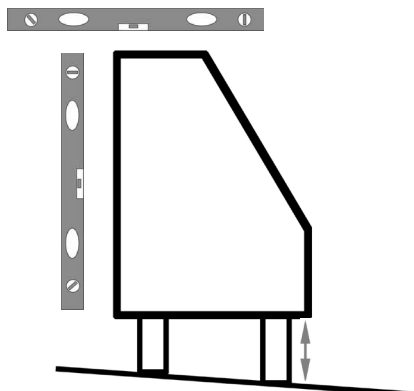
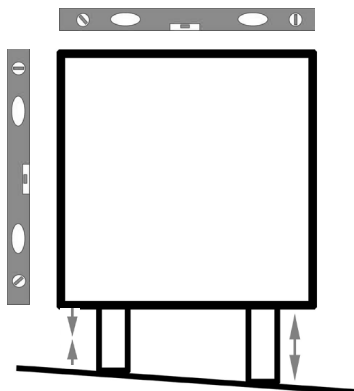


3

Choosing furniture expression

Adjustments

ATTICCO must be adjusted by the flexible furniture legs so the furniture is at an angle both horizontally and vertically. Place the furniture at its final location and check the angles. Adjust the furniture legs until the furniture is at the correct angle. Use a spirit level.



Duo, Trio & Quattro

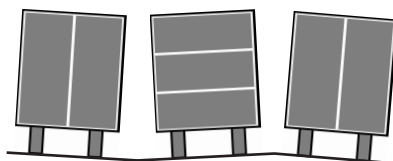
(1) Place each individual corpus at its final location.

(2) Adjust the legs until the furniture is at an angle.

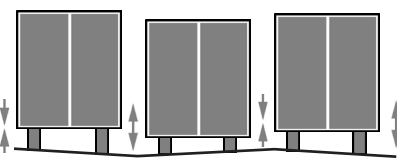
(3) Adjust the height of the legs of each corpus so all corpuses are at the same height.

(4) Check the angles; horizontal and vertical. Adjust the furniture legs so that they all support the furniture (all have contact with the floor).

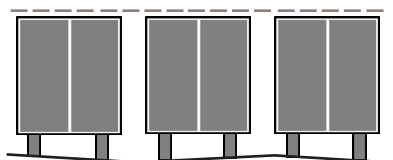
Check by measuring diagonally.



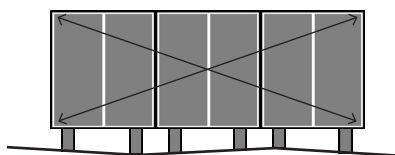
(1)



(2)



(3)






(4)

4

Assembly of Duo, Trio, Quattro

Assemble the number of corpus units needed for the final furniture; Duo, Trio or Quattro. **Place the corpus units at their final location at the wall** and close to each other.

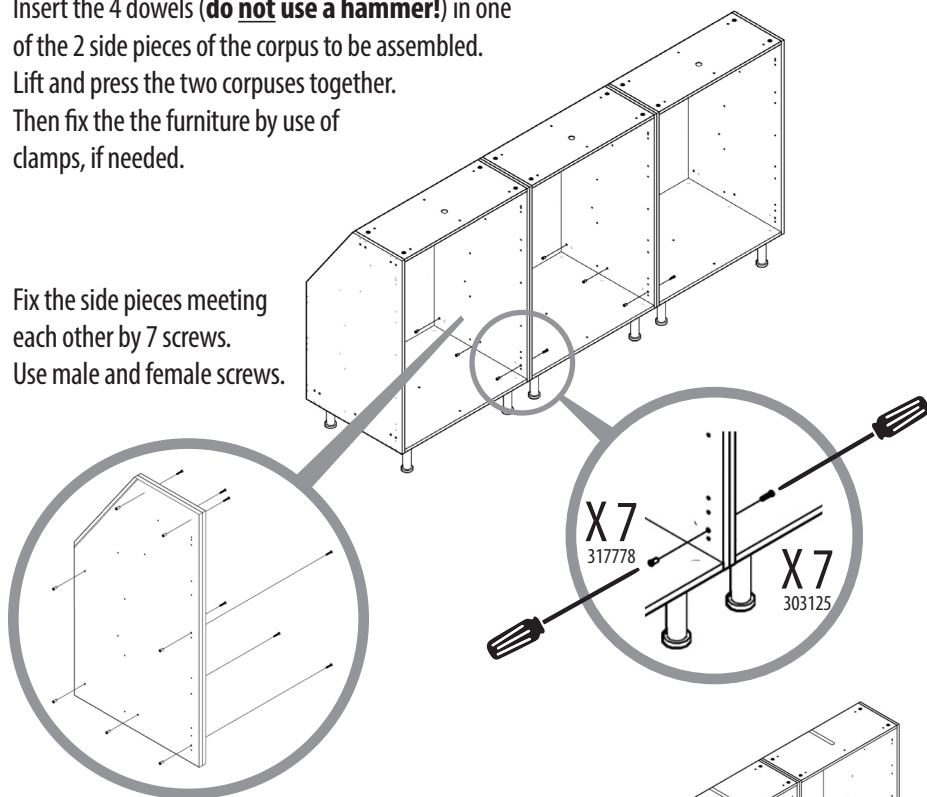
Remember to lift the corpus, do not push it!

			
Duo	X 7	X 7	X 4
Trio	X 14	X 14	X 8
Quattro	X 21	X 21	X 12

Brackets can be found in the bag packaged with the deck plate for duo or trio

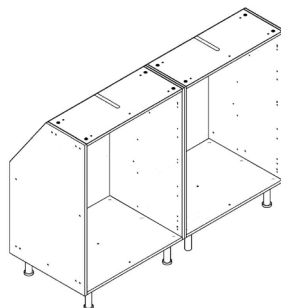
Insert the 4 dowels (**do not use a hammer!**) in one of the 2 side pieces of the corpus to be assembled. Lift and press the two corpuses together. Then fix the the furniture by use of clamps, if needed.

Fix the side pieces meeting each other by 7 screws. Use male and female screws.



ATTENTION!

If you later want to move your furniture - Separate the furniture and move each corpus separately!



5

Mounting the cover plate

Freestanding furniture only

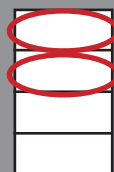
The cover plate system is fitted by furniture parts and brackets found in the cover plate and deck plate boxes. The two cover plates are more fragile than the other plates because of the cutting lines. Therefore ALWAYS lift the plates at the part WITHOUT cutting lines!

Be careful when using the hobby knife!

Place the cover plate on top of a blanket and 2-3 layers of cardboard from the packaging.

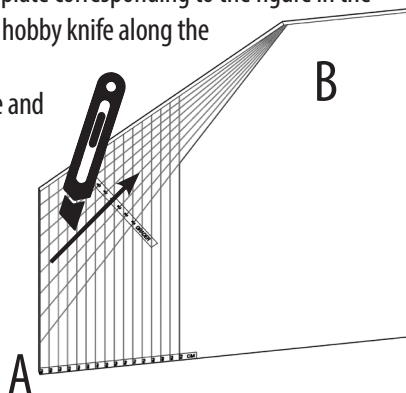
Notes for assembly:

- 1 Up rounded angle
- 2 Furniture depth
- 3 Furniture height
- 4 Furniture leg height



Find the cutting line (angle in degrees) of the cover plate corresponding to the figure in the form for chosen furniture expression (above). Pull a hobby knife along the line from A in direction towards B.

After 3-9 pulls, depending on sharpness of the knife and the pressure applied, split the plate in two.



HINT: If necessary, place some paint tape on the front side where the split occurs, to reduce the risk of burs. Pull the knife towards yourself with a constant pressure on the blade. Use a hobby knife with a sharp, stable and short blade.

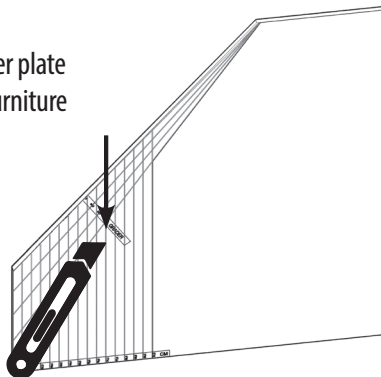
5

Mounting the cover plate

Freestanding furniture only

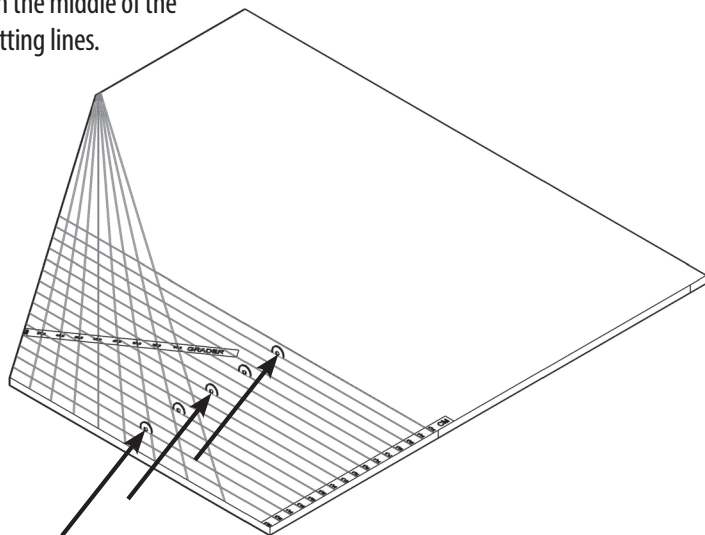
Find the cutting line (furniture depth in cm) of the cover plate that corresponds to the figure in the form for chosen furniture expression.

Pull a hobby knife along the specified line. Optional direction. After 3-9 pulls, depending of the sharpness of the knife and the pressure applied, split the plate in two.



Repeat the process with the other cover plate.

To reduce curvature and deformation of the side cover plates, place a number of small spacers in every third cutting. Place the cover plates on a level, not-scratching surface with the cutting lines facing upwards. Then carefully press the spacers down to the bottom of the cutting lines approximately in the middle of the piece with vertical cutting lines.



5

Mounting the cover plate

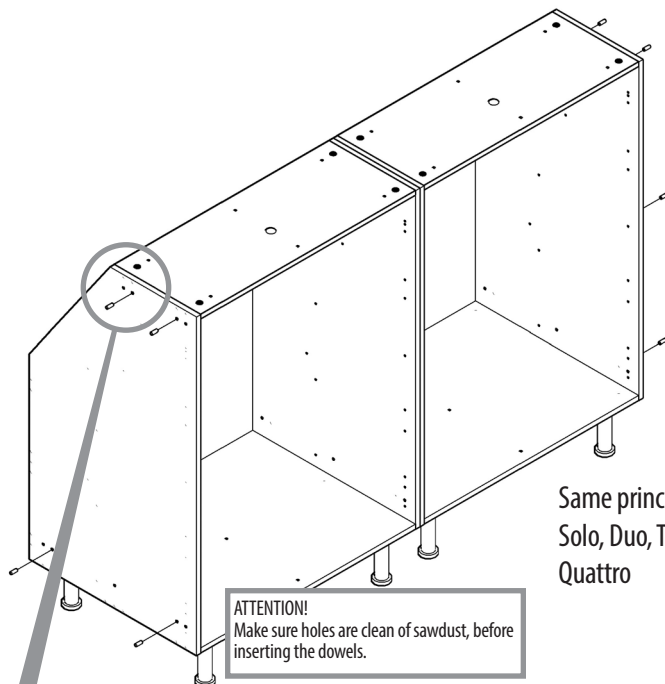
Freestanding furniture only



329563
X 8

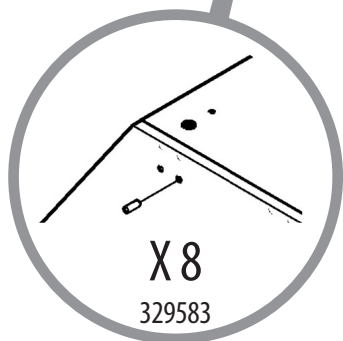


103087
X 14



Same principle for
Solo, Duo, Trio &
Quattro

ATTENTION!
Make sure holes are clean of sawdust, before
inserting the dowels.



ATTENTION!

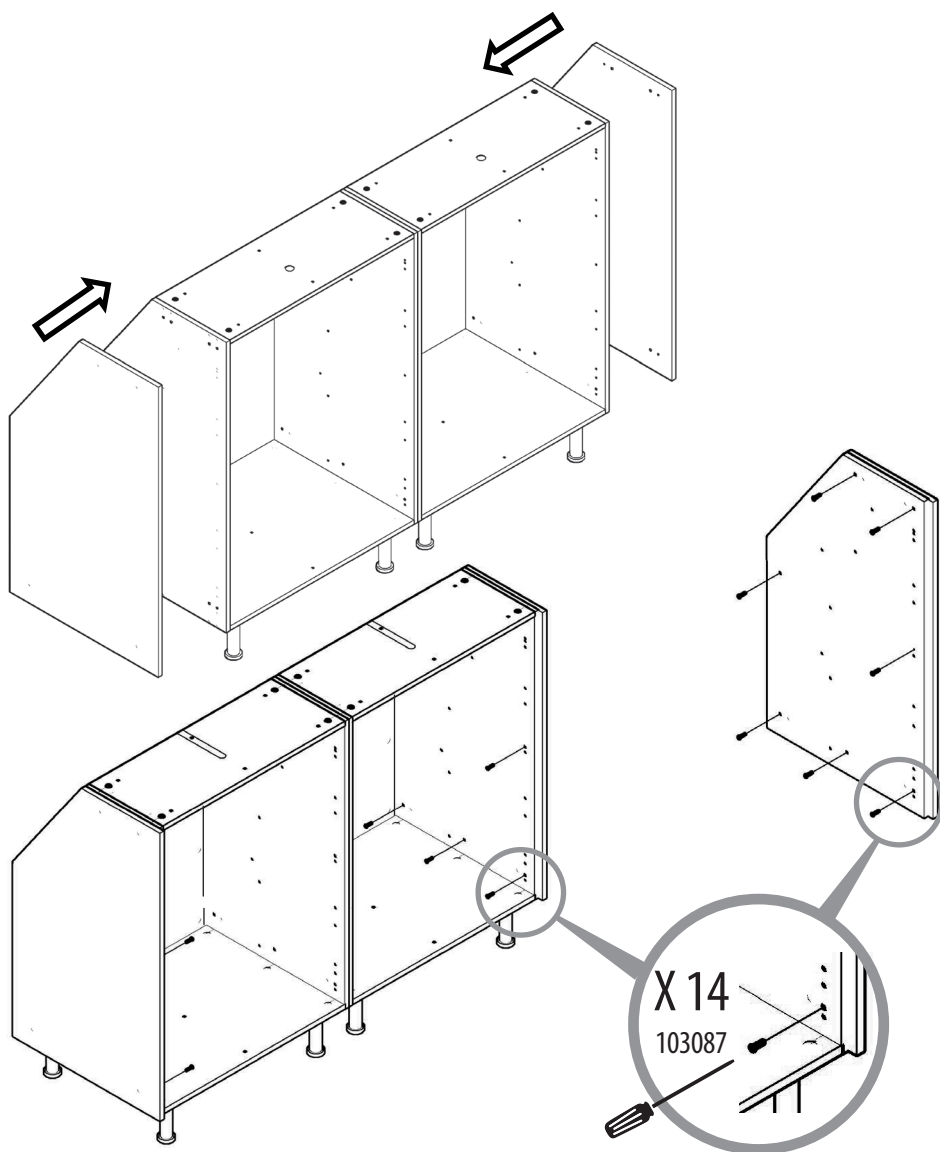
Do NOT use a hammer!



5

Mounting the cover plate

Freestanding furniture only



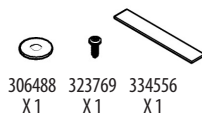
5

Mounting the cover plate

Freestanding furniture:

Fit the safety device to stabilize the furniture.

This is especially important in case of the dresser.

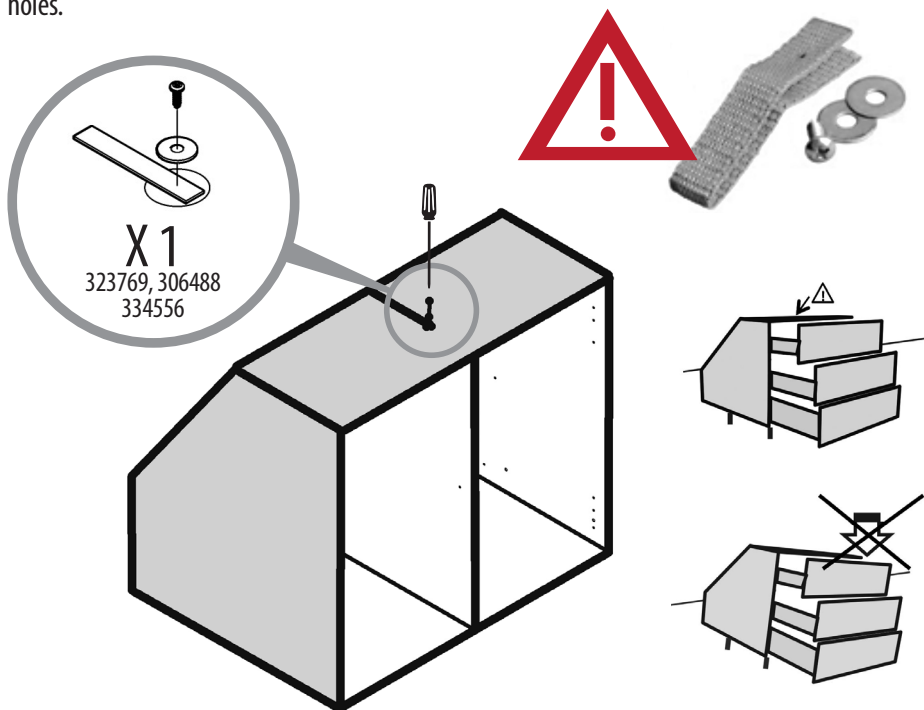


Fix the safety strap to the back wall in the middle of the final placing of the furniture and approx. 2 cm below corpus height (furniture without top plate). You will find the final furniture height in the form for furniture expression.

Fix the strap to the wall. Use the type of screw and raw plug suitable for your type of wall.

Pull out the other end of the strap and place it flat on the middle of corpus. Lift the furniture towards the wall, so the strap can be anchored with a screw in the hole on top of the corpus approx. 1 cm from the end of the strap.

Built-in furniture: The built-in furniture is attached to the wall and plinth via the pre-drilled holes.



5

Mounting the deck plate

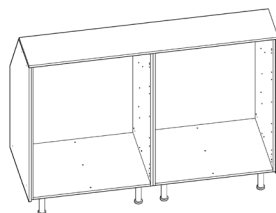
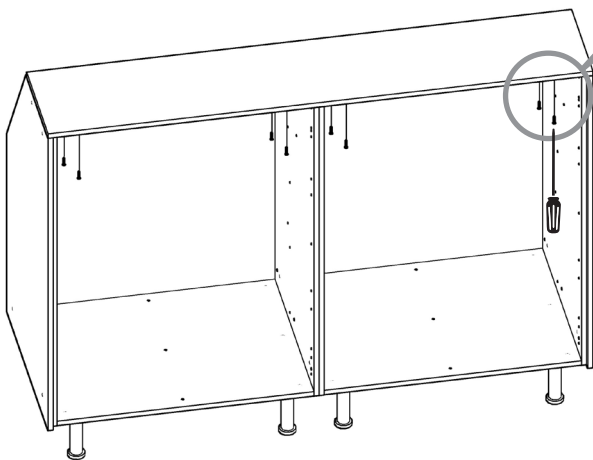
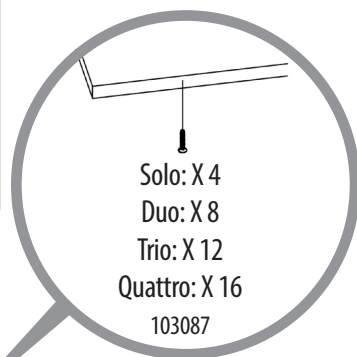
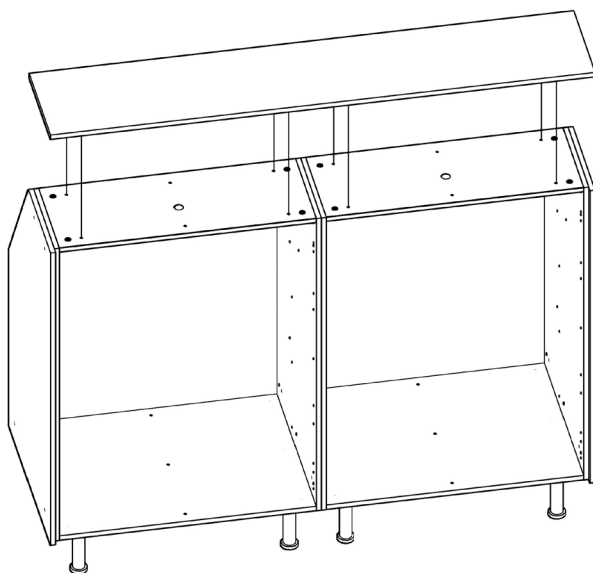
Freestanding furniture only

Place the deck plate over the holes in the corpus top.
Remember to turn the plate correctly so top and side
pieces align with each other - also at the front.



103087

Solo	X 4
Duo	X 8
Trio	X 12
Quattro	X 16

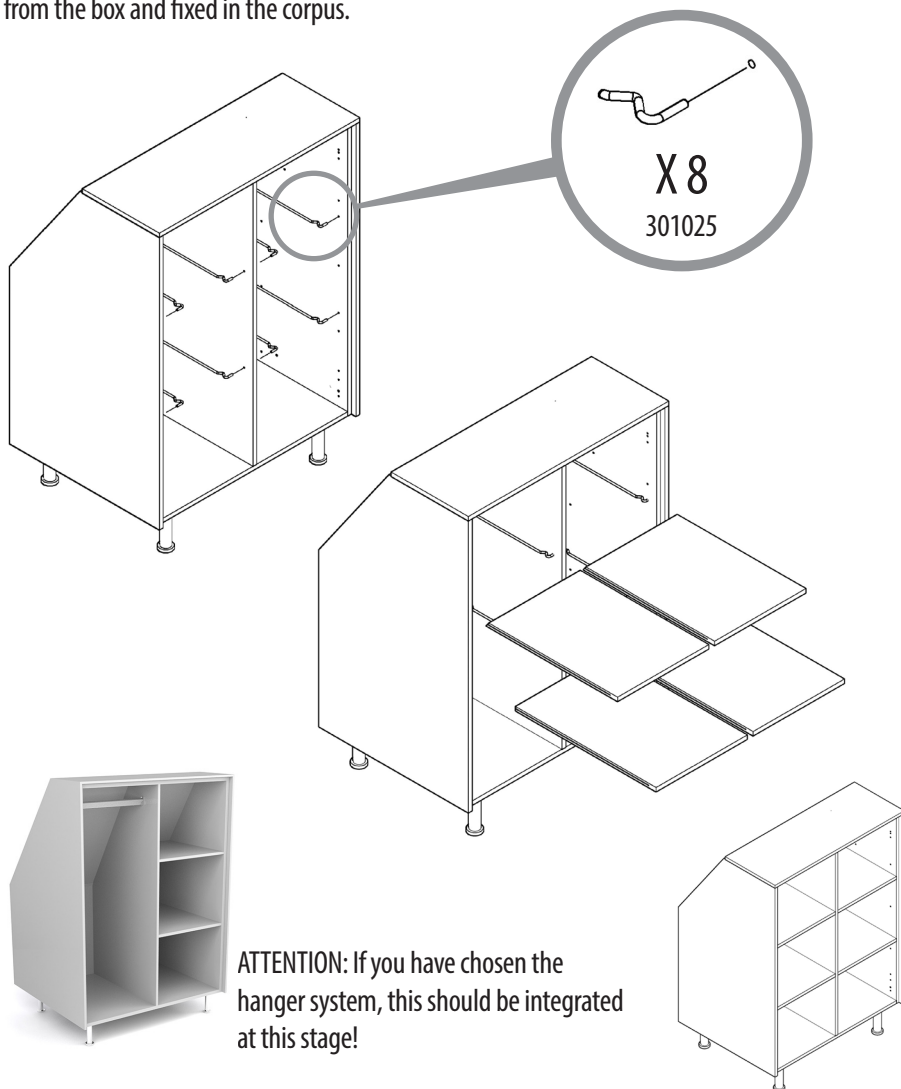


6

Shelving unit/cabinet assembly

301025
X 8

In the box with the shelving unit, the middle piece has already been removed from the box and fixed in the corpus.



6

Assembly of cabinet



328800
X 4



331109
X 4



307091
X 8

The cabinet is finished based on a shelving unit!

Fix the 2 push-out's at the top of the cabinet.
The length of the bracket can be adjusted by
turning the rubber head.



103288
X 8



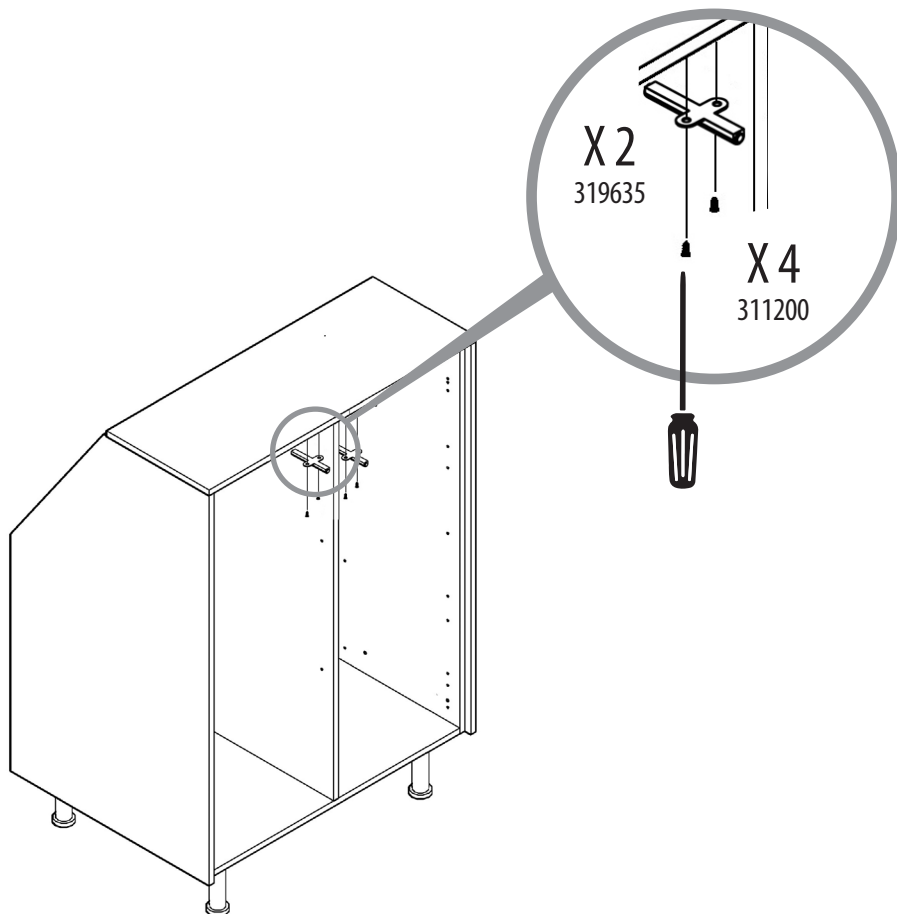
311200
X 4



313914
X 2

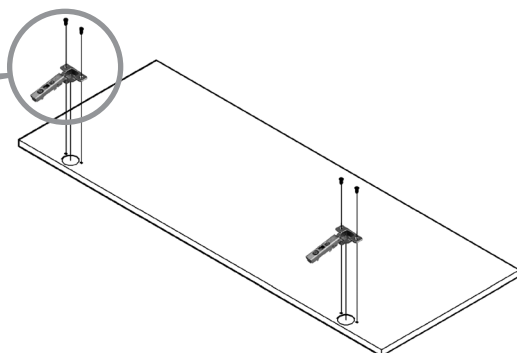
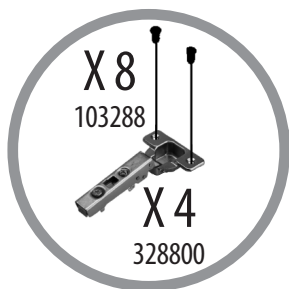
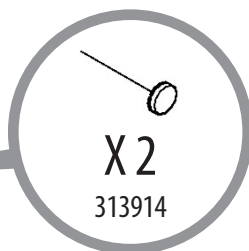
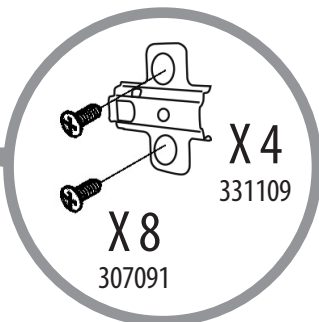
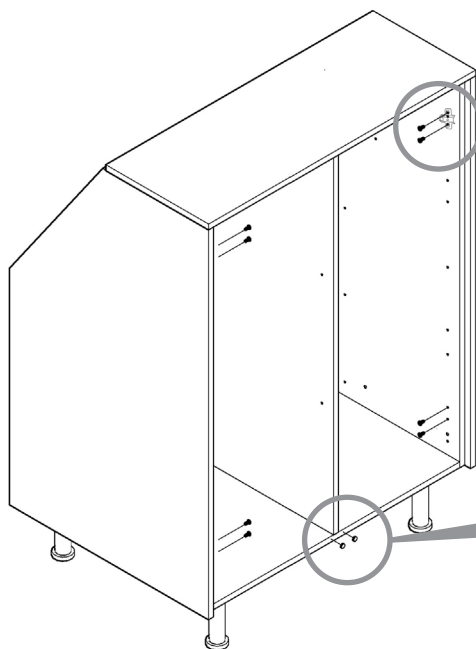


319635
X 2



6

Assembly of cabinet

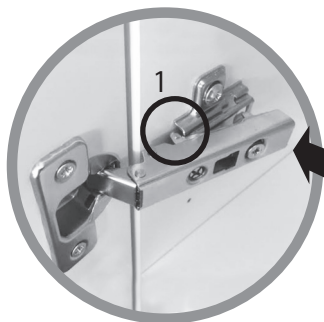


6

Assembly of cabinet

Assembly of doors:

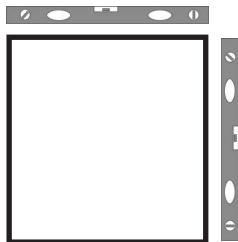
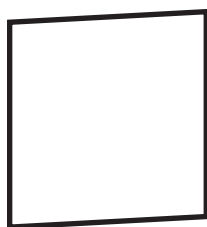
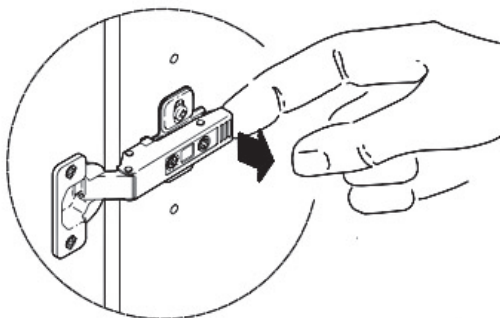
Click the bracket on the door together with the receiving bracket on corpus:



1. Push the hook in place

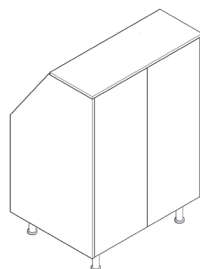
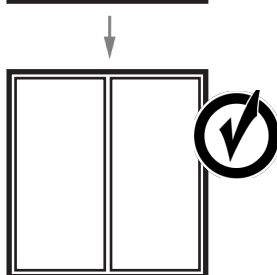
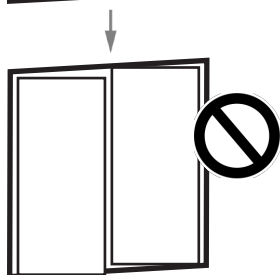
2. Click the bracket in place

You disassemble the door by pulling the small "handle" at the back of the bracket backwards



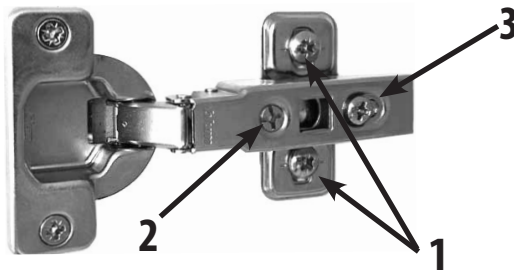
To get perfect functionality of the furniture, corpus must be level.

This is achieved by adjusting the furniture legs.



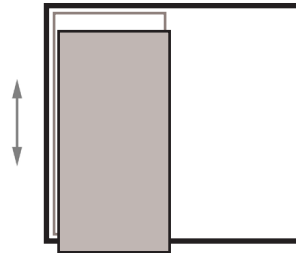
6

Assembly of cabinet



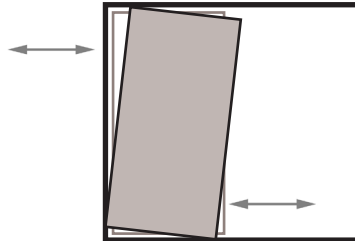
Up-down: Screws marked 1

Adjust the door upwards and downwards until there is approx. 3mm air space between the door and the cover plate (above) Then tighten the two screws in both hinges.



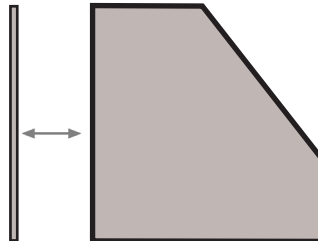
Right-left: Screw marked 2

Screw 2 slides the doors in the horizontal direction. Adjust the door so it follows the vertical and horizontal lines of corpus and there is approx. 3mm air space to the vertical cover plate.



Outwards-inwards: Screw marked 3

The door can be screwed outwards (away from corpus) and inwards so the door will align with the cover plates (side view)

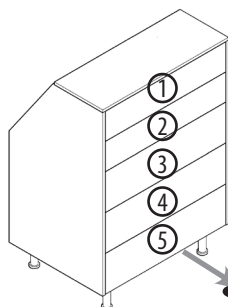


REMEMBER:

If corpus itself is not at angle, the doors cannot be properly adjusted!

6

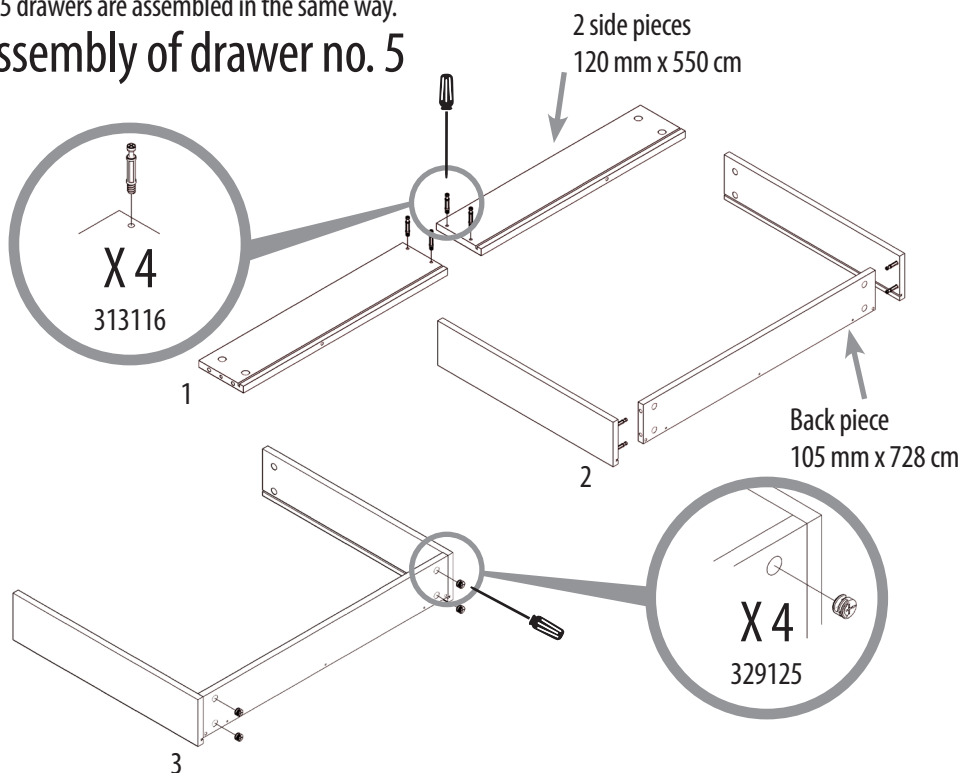
Assembly of drawers



Drawer no.	Drawer front	Side pieces x 2 (right and left)	Back piece	Bottom plate
Units in mm				
1	170x794	120x300	105x728	738x305
2	170x794	120x400	105x728	738x405
3	231x794	120x550	105x728	738x555
4	231x794	120x550	105x728	738x555
5	231x794	120x550	105x728	738x555

All 5 drawers are assembled in the same way.

Assembly of drawer no. 5

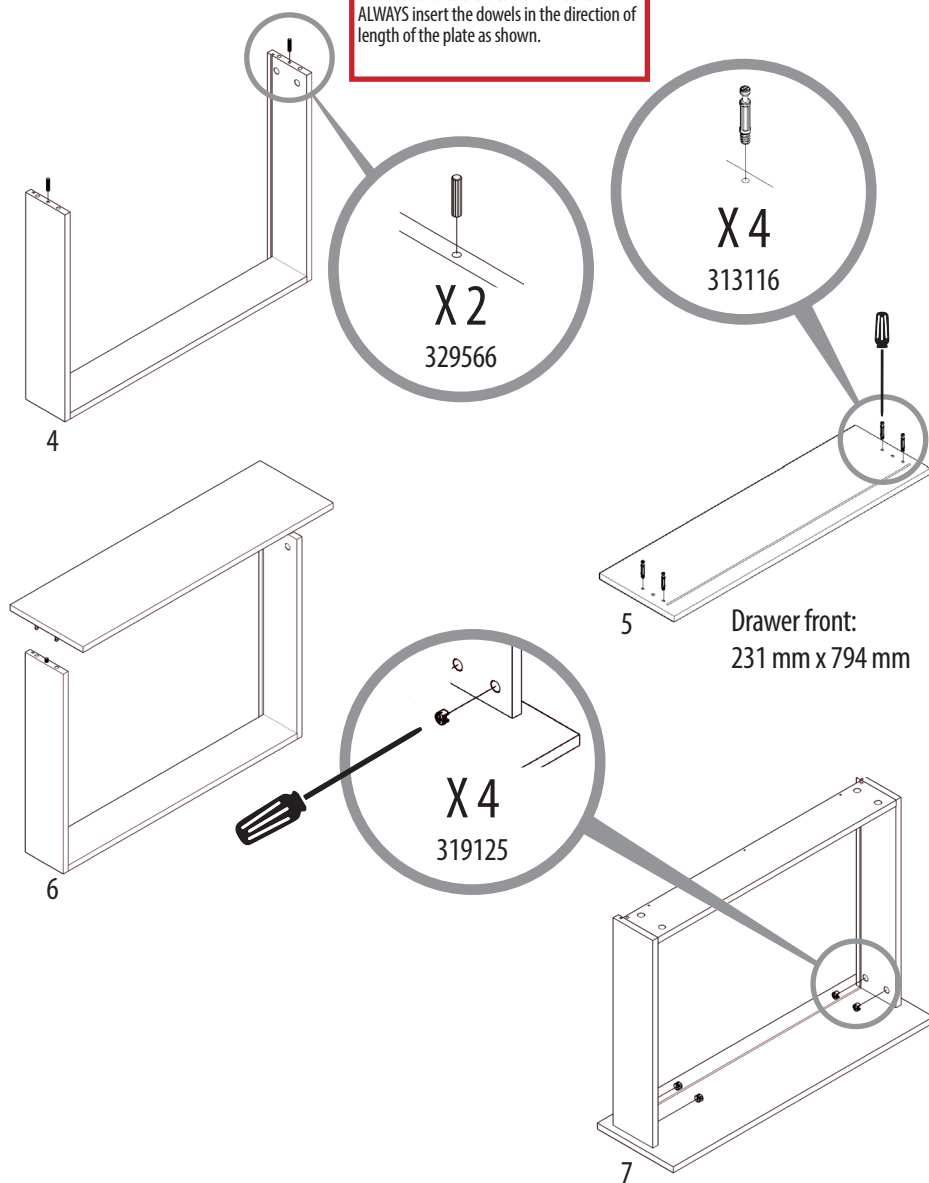


6

Assembly of drawers

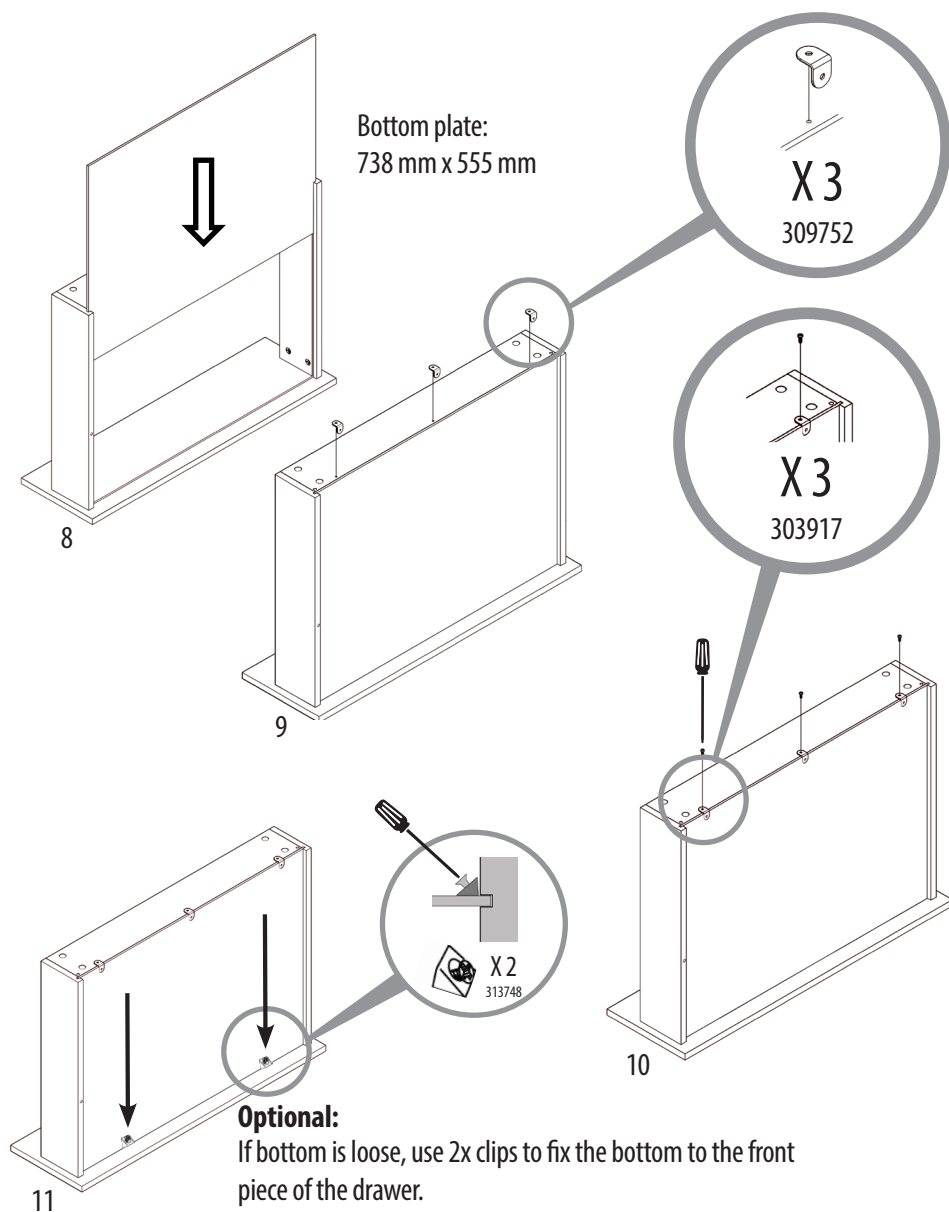
ATTENTION:

Make sure holes are clean of sawdust.
ALWAYS insert the dowels in the direction of
length of the plate as shown.



6

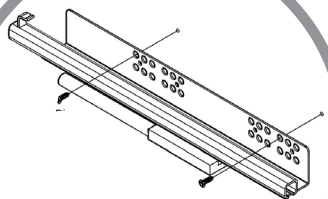
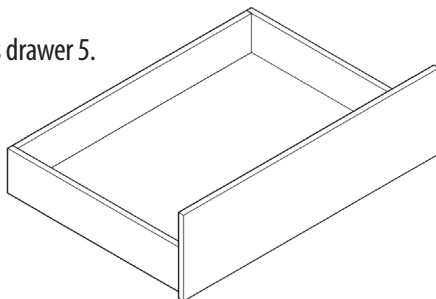
Assembly of drawers



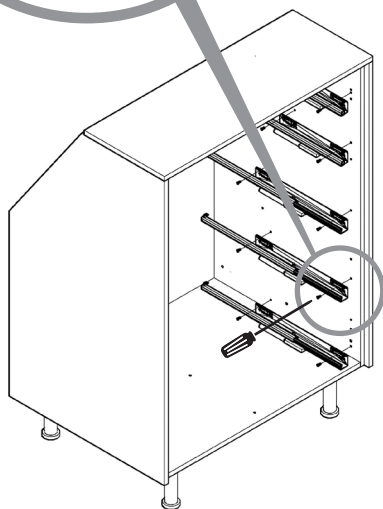
6

Assembly of drawers

Drawers 1 to 4 are assembled in the same way as drawer 5.
Use the list to find the relevant drawer pieces.
Notice, that drawers 3 to 5 are identical, and
drawer 1 and 2 have identical fronts, but
different depths.

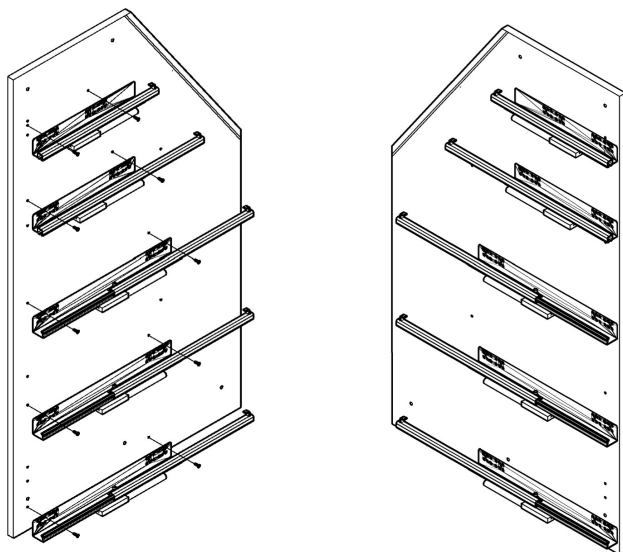


X 20
326582



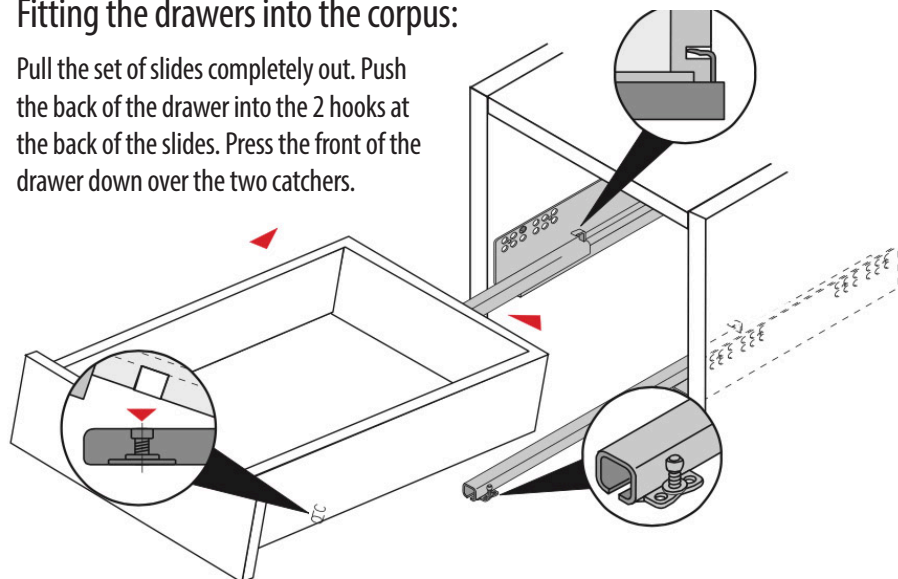
6

Assembly of drawers



Fitting the drawers into the corpus:

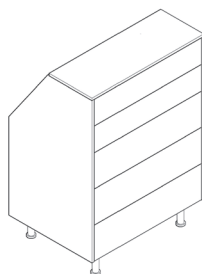
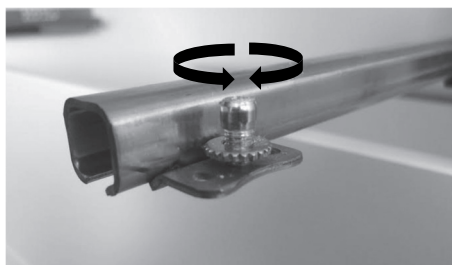
Pull the set of slides completely out. Push the back of the drawer into the 2 hooks at the back of the slides. Press the front of the drawer down over the two catchers.



6

Assembly of drawers

Adjusting the height of the drawer fronts



7

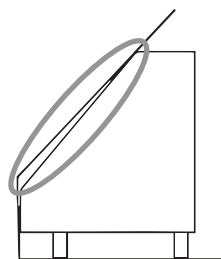
Mounting the strips

Freestanding furniture only

The ATTICCO side pieces come with two widths of strips.

One **45 mm strip** covering air space, if any, between side piece and sloping back wall. See right hand illustration:

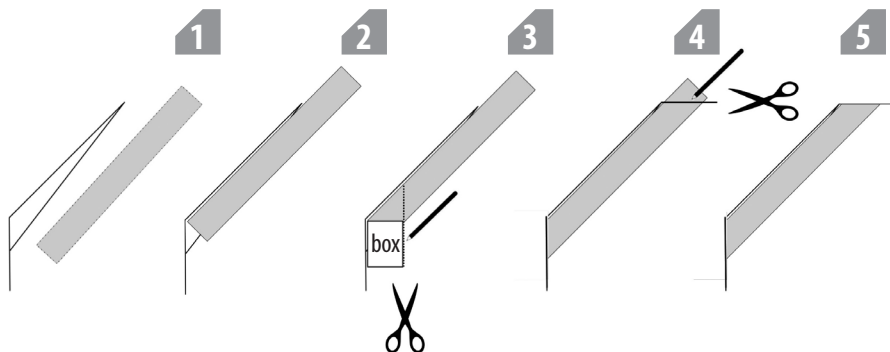
One **15 mm strip** ensuring a nice finish of the plate where it has been split.



Adaptation and fitting:

45 mm: When cutting the strip - see the illustration below - make sure that it is turned, so the tape is over the furniture plate. Wipe off the plate with the enclosed cleaning tissue. Pull off the protective film and press the strip into place.

15 mm: The strip is long enough to cover both the oblique and the vertical cutting lines. Use sand paper to remove any minor unevenness that has occurred when splitting the plate. Turn the rough side of the strip towards the furniture plate and cut it - see below. Use an iron to fix the strip to the plate - put a cotton cloth between the strip and the iron. Continue ironing until the strip binds.





Your ATTICCO is now ready for use.

We hope you will enjoy your new furniture!

The drawings/sketches and other content of this assembly guide is the property of ATTICCO ApS, and must not be copied, replicated or used for any other purpose than as a guide for a legal owner of an ATTICCO furniture without permission